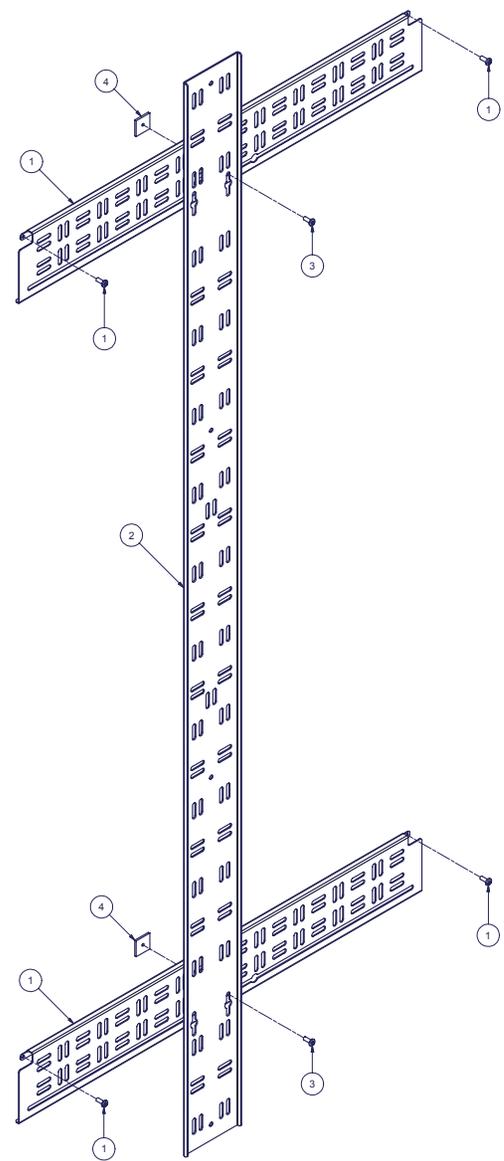
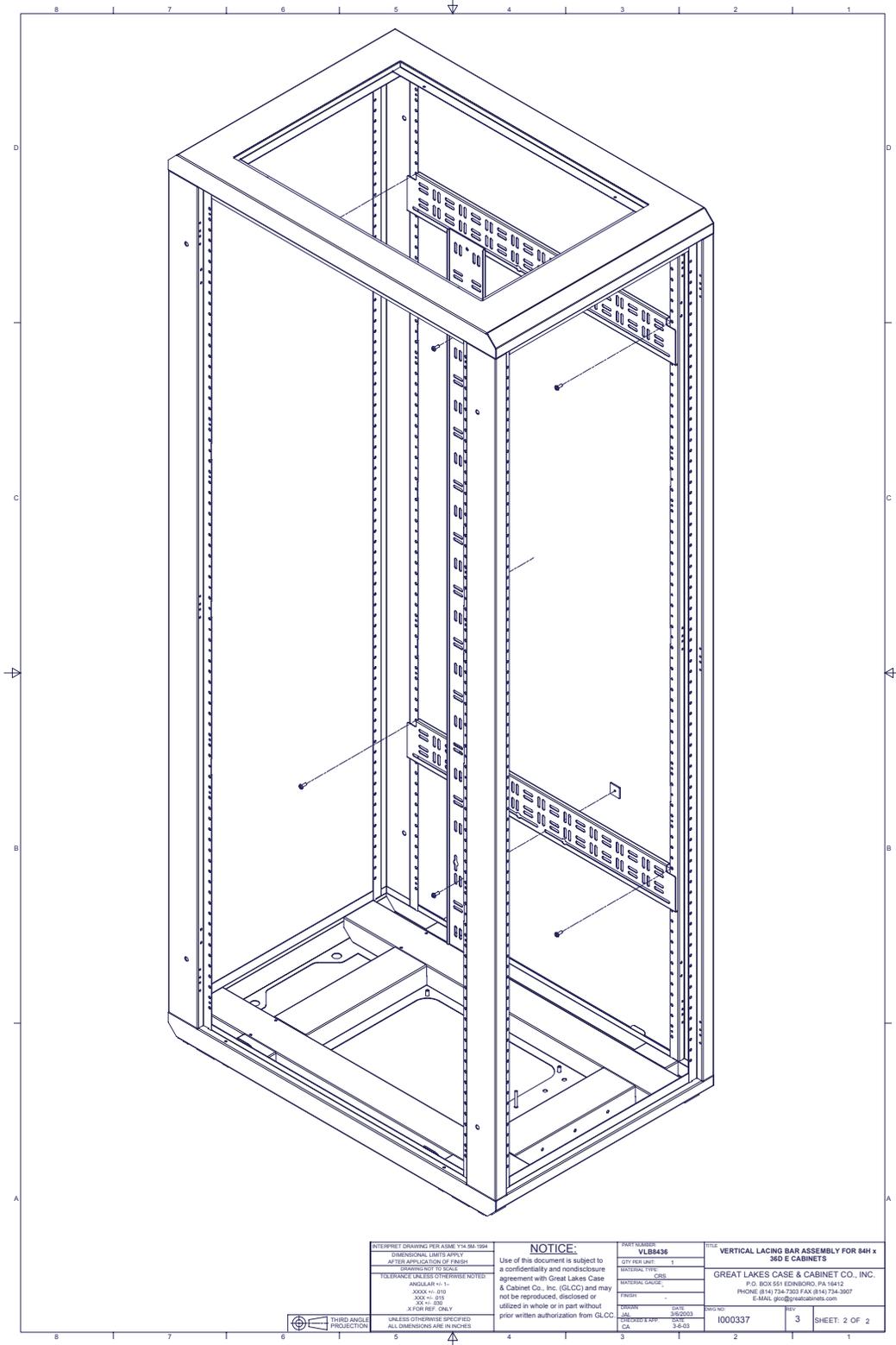


REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
3	ECO-01131	3/17/2003	JL
4	ECO-02284	6/4/2008	JL
5	ECO-02701	10/27/2009	FED

Bill of Material						
ITEM	PART NUMBER	STOCK NUMBER	QTY	DESCRIPTION	FILE NAME	REV
1	HLB36X100		2	HORIZONTAL LACING BAR FOR 36"D E CABINETS	I000336.lam	3
2	VLB84X100		1	VERTICAL LACING BAR FOR 84"H E CABINETS	I000338.lpt	6
3	SCR1032X1/2BLK	H01-078	2	#10-32 x 1/2" L PAN HEAD PHIL TYPE 23, BLACK	SCR1032X500BLK.lpt	-
4	LBSNX100		2	SLIDING NUT FOR LACING BARS	I000631.lpt	2



INTERPRET DRAWING PER ASME Y14.5M-1994 DIMENSIONAL LIMITS APPLY AFTER APPLICATION OF FINISH DRAWING NOT TO SCALE TOLERANCE UNLESS OTHERWISE NOTED: ANGULAR +/- 1° .XXX +/- .010 .XXX +/- .015 .XX +/- .030 X FOR REF. ONLY	NOTICE: Use of this document is subject to a confidentiality and nondisclosure agreement with Great Lakes Case & Cabinet Co., Inc. (GLCC) and may not be reproduced, disclosed or utilized in whole or in part without prior written authorization from GLCC.	PART NUMBER: VLB8436	TITLE: VERTICAL LACING BAR ASSEMBLY FOR 84H x 36D E CABINETS
		QTY PER UNIT: 1	MATERIAL TYPE: CRS
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES	THIRD ANGLE PROJECTION	MATERIAL GRADE: #16 GA	GREAT LAKES CASE & CABINET CO., INC. P.O. BOX 551 EDINBORO, PA 16412 PHONE: (814) 734-7303 FAX: (814) 734-3907 E-MAIL: glcc@greatscabinets.com
		FINISH: -	DRAWN: JAL CHECKED & APP: CA
		DATE: 3/4/2003 DATE: 3-5-03	DWG NO: I000337
			REV: 5 SHEET: 1 OF 2



INTERPRET DRAWING PER ASME Y14.5M-1994 DIMENSIONAL LIMITS APPLY AFTER APPLICATION OF TOLERANCES DIMENSIONS NOT TO SCALE TOLERANCE TABLES REFERENCED NOTED: ANGULAR ± .1° XXX ± .010 XXX ± .015 XX ± .050 X FOR REF. ONLY UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES	NOTICE: Use of this document is subject to a confidentiality and nondisclosure agreement with Great Lakes Case & Cabinet Co., Inc. (GLCC) and may not be reproduced, disclosed or utilized in whole or in part without prior written authorization from GLCC.	PART NUMBER: VL88436 QTY PER CAB: 1 MATERIAL: OES MATERIAL SOURCE: FINISH: DRAWN: SALE DATE: 3/26/03 CHECKED BY: JAC DATE: 3-6-03	TITLE: VERTICAL LACING BAR ASSEMBLY FOR 84H x 36D E CABINETS GREAT LAKES CASE & CABINET CO., INC. P.O. BOX 551 EDINBORO, PA 16412 PHONE: (814) 734-7203 FAX: (814) 734-3907 E-MAIL: glcc@greatlakes.com
THIRD ANGLE PROJECTION	1000337	REV: 3	SHEET: 2 OF 2