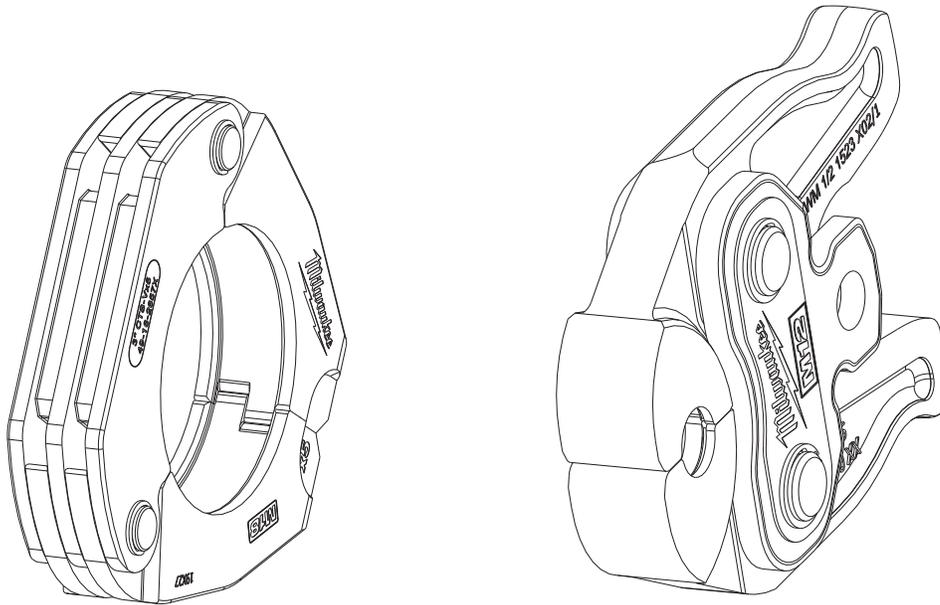




SERVICE PARTS LIST

BULLETIN NO.
54-47-2CPT

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS	REVISED BULLETIN	DATE
Press Jaws and Rings		May 2025
CAT. NO. 49-16-2490X, 49-16-2690X, 49-16-2692X, 49-16-2496X, 49-16-2697X, 49-16-2698X, 49-16-2690NX, 49-16-2461M, 49-16-2461MX, 49-16-2461RX, 49-16-2461ZX, 49-16-2661MX, 49-16-2661RX, 49-16-2661ZX		



Only maintenance, service, repairs, and replacements of parts as defined in the Operator's Manual can be performed by the user.
 All other repairs are to **ONLY** be performed by personnel authorized by MILWAUKEE TOOL. Do not attempt to install other parts; this **COULD** void your tool warranty.

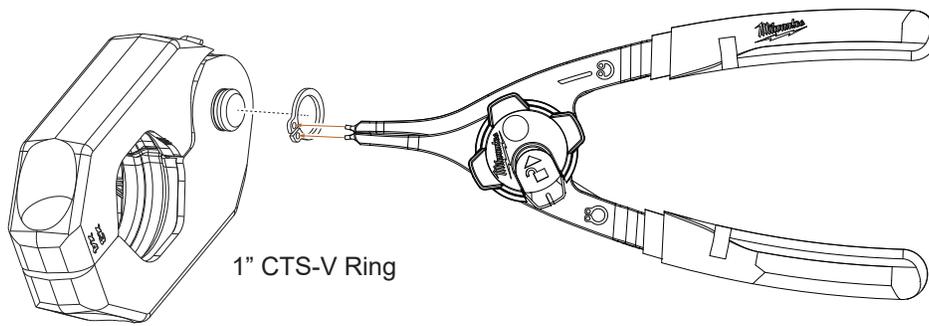
For service, parts, or inquiries, contact us:

- Customer Service at 1.800.SAWDUST (1.800.729.3878)
- E-Service tool repair at: www.milwaukeetool.com/e-service
- Find a local authorized MILWAUKEE service location at Milwaukeetool.com
- Find a MILWAUKEE *factory* Service Center Location or MILWAUKEE *factory* Central Repair Center at Milwaukeetool.com. Send the following, posted paid and insured:
 - Your name, address, and phone number
 - Description of the issues
 - Copy of the proof of purchase
 - Tool, charger, and batteries involved with the issues

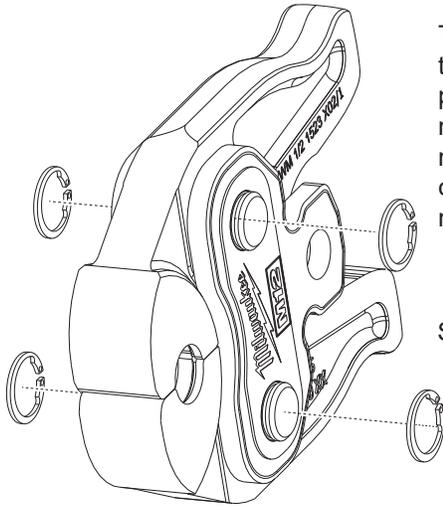
MILWAUKEE *factory* Central Repair Centers:

MILWAUKEE TOOL
 Central Repair
 1401 Sycamore Avenue
 Greenwood, MS 38930

MILWAUKEE TOOL
 Central Repair
 2198 Southtech Drive
 Greenwood, IN 46143

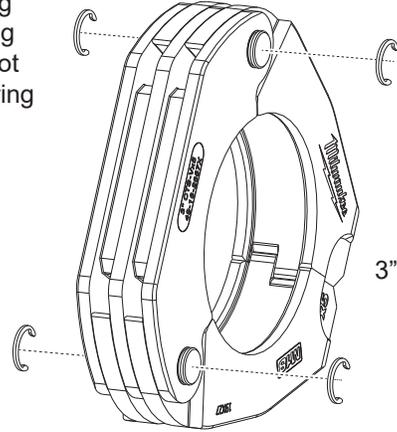


1" CTS-V Ring



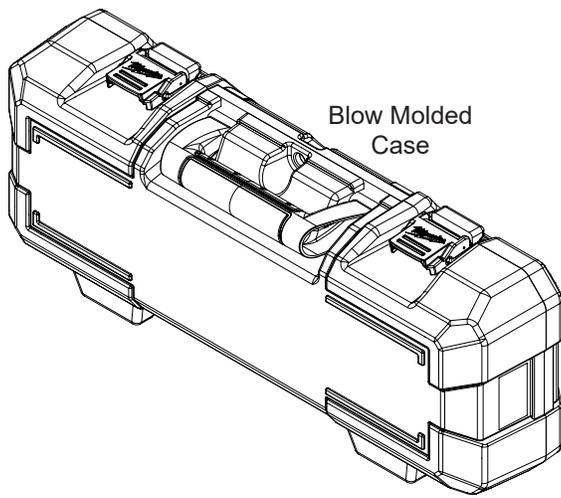
To replace retaining rings, use the appropriate retaining ring pliers to remove the retaining ring(s) from the pin(s). Do not remove or replace any jaw/ring components besides the retaining rings.

Streamline® Jaw

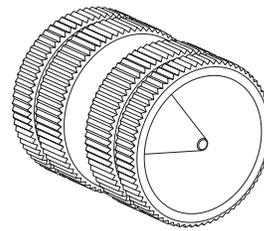


3" CTS-V Ring

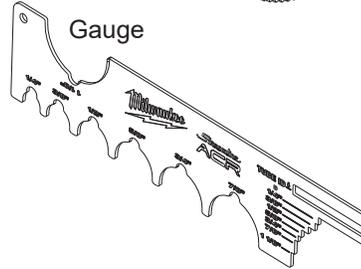
<u>Jaw/Ring P/N</u>	<u>Description</u>	<u>Retaining Ring P/N</u>	<u>Qty. per Jaw/Ring</u>
49-16-2650X	M12™ & M18™ 1/2" CTS-V Pivoting Press Ring	34-60-1301	(1)
49-16-2651X	M12™ & M18™ 3/4" CTS-V Pivoting Press Ring	34-60-1301	(1)
49-16-2652X	M12™ & M18™ 1" CTS-V Pivoting Press Ring	34-60-1301	(1)
49-16-2653X	M12™ & M18™ 1-1/4" CTS-V Pivoting Press Ring	34-60-1301	(1)
49-16-2654X	M12™ & M18™ 1-1/2" CTS-V Pivoting Press Ring	34-60-1301	(1)
49-16-2655X	M12™ & M18™ 2" CTS-V Pivoting Press Ring	34-60-1301	(1)
49-16-2656X	M12™ & M18™ 2-1/2" CTS-V Pivoting Press Ring	34-60-1362	(4)
49-16-2657X	M12™ & M18™ 3" CTS-V Pivoting Press Ring	34-60-1362	(4)
49-16-2658X	M12™ & M18™ 4" CTS-V Pivoting Press Ring	34-60-1362	(4)
49-16-2650BX	M12™ & M18™ 1/2" IPS-P Pivoting Press Ring	34-60-1301	(1)
49-16-2651BX	M12™ & M18™ 3/4" IPS-P Pivoting Press Ring	34-60-1362	(4)
49-16-2652BX	M12™ & M18™ 1" IPS-P Pivoting Press Ring	34-60-1362	(4)
49-16-2653BX	M12™ & M18™ 1-1/4" IPS-P Pivoting Press Ring	34-60-1362	(4)
49-16-2654BX	M12™ & M18™ 1-1/2" IPS-P Pivoting Press Ring	34-60-1362	(4)
49-16-2655BX	M12™ & M18™ 2" IPS-P Pivoting Press Ring	34-60-1362	(4)
49-16-2656BX	M12™ & M18™ 2-1/2" IPS-P Pivoting Press Ring	34-60-1302	(4)
49-16-2657BX	M12™ & M18™ 3" IPS-P Pivoting Press Ring	34-60-1302	(4)
49-16-2658BX	M12™ & M18™ 4" IPS-P Pivoting Press Ring	34-60-1302	(4)
49-16-2656NX	M18™ Long Throw 2-1/2" NIBCO® Press Ring	34-60-1302	(2)
49-16-2657NX	M18™ Long Throw 3" NIBCO® Press Ring	34-60-1302	(2)
49-16-2658NX	M18™ Long Throw 4" NIBCO® Press Ring	34-60-1302	(2)
49-16-2459X3	x3 Ring Jaw	34-60-0111	(4)
49-16-2659X4	x4 Ring Jaw	34-60-1303	(4)
49-16-2659X5	x5 Ring Jaw	34-60-1304	(4)
49-16-2659X6	x6 Ring Jaw	34-60-1305	(4)
49-16-2658R	M18™ 1-3/8" RLS® Press Jaw	34-60-1303	(4)
49-16-2450M	M12™ 1/4" Streamline® ACR Press Jaw	34-60-0111	(4)
49-16-2452M	M12™ 3/8" Streamline® ACR Press Jaw	34-60-0111	(4)
49-16-2453M	M12™ 1/2" Streamline® ACR Press Jaw	34-60-0111	(4)
49-16-2454M	M12™ 5/8" Streamline® ACR Press Jaw	34-60-0111	(4)
49-16-2455M	M12™ 3/4" Streamline® ACR Press Jaw	34-60-0111	(4)
49-16-2456M	M12™ 7/8" Streamline® ACR Press Jaw	34-60-0111	(4)



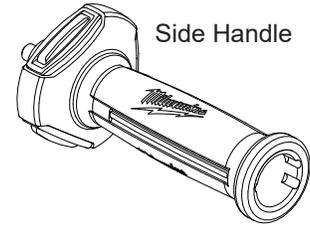
Blow Molded Case



Cone Reamer



Gauge



Side Handle

Jaw/Ring Kit P/N

Jaw/Ring Kit Description

Blow-Molded Case P/N

Service Component / P/N

49-16-2490X	M12™ 1/2" - 1-1/4" CTS-V Pivoting Press Ring Kit	42-55-2490X	-----
49-16-2690X	M18™ 2-1/2" - 4" CTS-V Pivoting Press Ring Kit	42-55-2690X	-----
49-16-2692X	M18™ 1/2" - 2" CTS-V Pivoting Press Ring Kit	42-55-2692X	-----
49-16-2496X	M12™ 1/2" - 1" IPS-P Pivoting Press Ring Kit	42-55-2496X	-----
49-16-2697X	M18™ 1/2" - 2" IPS-P Pivoting Press Ring Kit	42-55-2697X	-----
49-16-2698X	M18™ 2-1/2" - 4" IPS-P Pivoting Press Ring Kit	42-55-2698X	Side Handle, 49-15-0415
49-16-2690NX	M18™ Long Throw 2-1/2" - 4" NIBCO® Press Ring Kit	42-55-2690NX	Side Handle, 49-15-0415
49-16-2461M	M12™ 1/4" - 7/8" Streamline® ACR Press Jaw Kit	42-55-2461M	1/4" to 1-1/8" Mueller Crimp/Depth Gauge, 43-46-0014; Streamline® ACR Cone Reamer, CONE120B**
49-16-2461MX	M12™ 1/4"-7/8" Streamline® ACR Pivoting Press Ring Kit	42-55-2785	1/4" to 1-3/8" Mueller Crimp/Depth Gauge, 43-46-0175; Streamline® ACR Cone Reamer, CONE120B**
49-16-2661MX	M18™ 1/4"-7/8" Streamline® ACR Pivoting Press Ring Kit	42-55-2785	1/4" to 1-3/8" Mueller Crimp/Depth Gauge, 43-46-0175 Streamline® ACR Cone Reamer, CONE120B**
49-16-2650MX	M12™ & M18™ 1/4" Streamline® ACR Pivoting Press Ring	-----	34-60-1301
49-16-2652MX	M12™ & M18™ 3/8" Streamline® ACR Pivoting Press Ring	-----	34-60-1301
49-16-2653MX	M12™ & M18™ 1/2" Streamline® ACR Pivoting Press Ring	-----	34-60-1301
49-16-2654MX	M12™ & M18™ 5/8" Streamline® ACR Pivoting Press Ring	-----	34-60-1301
49-16-2655MX	M12™ & M18™ 3/4" Streamline® ACR Pivoting Press Ring	-----	34-60-1301
49-16-2656MX	M12™ & M18™ 7/8" Streamline® ACR Pivoting Press Ring	-----	34-60-1301
49-16-2657MX	M18™ 1-1/8" Streamline® ACR Pivoting Press Ring	-----	34-60-1362
49-16-2658MX	M18™ 1-3/8" Streamline® ACR Pivoting Press Ring	-----	34-60-1362
49-16-2461RX	M12™ 1/4"-7/8" RLS® Pivoting Press Ring Kit	42-55-2785	1/4" to 1-3/8" RLS Crimp/Depth Gauge, 42-36-0052
49-16-2661RX	M18™ 1/4"-7/8" RLS® Pivoting Press Ring Kit	42-55-2785	1/4" to 1-3/8" RLS Crimp/Depth Gauge, 42-36-0052
49-16-2650RX	M12™ & M18™ 1/4" RLS® Pivoting Press Ring	-----	34-60-1301
49-16-2652RX	M12™ & M18™ 3/8" RLS® Pivoting Press Ring	-----	34-60-1301
49-16-2653RX	M12™ & M18™ 1/2" RLS® Pivoting Press Ring	-----	34-60-1301
49-16-2654RX	M12™ & M18™ 5/8" RLS® Pivoting Press Ring	-----	34-60-1301
49-16-2655RX	M12™ & M18™ 3/4" RLS® Pivoting Press Ring	-----	34-60-1301
49-16-2656RX	M12™ & M18™ 7/8" RLS® Pivoting Press Ring	-----	34-60-1301
49-16-2657RX	M12™ & M18™ 1-1/8" RLS® Pivoting Press Ring	-----	34-60-1362
49-16-2658RX	M12™ & M18™ 1-3/8" RLS® Pivoting Press Ring	-----	34-60-1362
49-16-2461ZX	M12™ 1/4"-7/8" ZoomLock MAX® & >B< MaxiPro® Pivoting Press Ring Kit	42-55-2661ZX	1/4" to 2-1/8" ZoomLock MAX® & >B< MaxiPro® Depth Gauge, 42-36-0975
49-16-2661ZX	M18™ 1/4"-7/8" ZoomLock MAX® & >B< MaxiPro® Pivoting Press Ring Kit	42-55-2661ZX	1/4" to 2-1/8" ZoomLock MAX® & >B< MaxiPro® Depth Gauge, 42-36-0975
49-16-2650ZX	M12™ & M18™ 1/4" ZoomLock MAX® & >B< MaxiPro® Pivoting Press Ring	-----	34-60-1301
49-16-2652ZX	M12™ & M18™ 3/8" ZoomLock MAX® & >B< MaxiPro® Pivoting Press Ring	-----	34-60-1301
49-16-2653ZX	M12™ & M18™ 1/2" ZoomLock MAX® & >B< MaxiPro® Pivoting Press Ring	-----	34-60-1301
49-16-2654ZX	M12™ & M18™ 5/8" ZoomLock MAX® & >B< MaxiPro® Pivoting Press Ring	-----	34-60-1301
49-16-2655ZX	M12™ & M18™ 3/4" ZoomLock MAX® & >B< MaxiPro® Pivoting Press Ring	-----	34-60-1301
49-16-2656ZX	M12™ & M18™ 7/8" ZoomLock MAX® & >B< MaxiPro® Pivoting Press Ring	-----	34-60-1301
49-16-2657ZX	M12™ & M18™ 1-1/8" ZoomLock MAX® & >B< MaxiPro® Pivoting Press Ring	-----	34-60-1301
49-16-2658ZX	M18™ 1-3/8" ZoomLock MAX® & >B< MaxiPro® Pivoting Press Ring	-----	34-60-1362
49-16-2670ZX	1-5/8" ZoomLock MAX® & >B< MaxiPro® Pivoting Press Ring	-----	34-60-1302
49-16-2671ZX	2-1/8" ZoomLock MAX® & >B< MaxiPro® Pivoting Press Ring	-----	34-60-1302

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NIBCO® is a registered trademark of NIBCO, Inc.

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