

# Pipe/Tube Cutting & Preparation

## Soil Pipe Cutter

### Tool Capacity/Selection

- Models 206, 226 and 276 all have the same chain.
- Model 246 has a heavier chain.

| Model |     |     |     | Material/Size                               |
|-------|-----|-----|-----|---------------------------------------------|
| 226   | 206 | 276 | 246 |                                             |
| *     | *   | *   | *   | Clay pipe, 8"                               |
| *     | *   | *   | *   | Service weight cast iron solid pipe, 8"     |
| *     | *   | *   | *   | No hub cast iron soil pipe, 8"              |
| •     | •   | •   | •   | Concrete pipe, 4"-6"                        |
| •     | •   | •   | •   | Clay pipe, 1½"-6"                           |
|       |     |     | •   | Class 22 water main, 4"                     |
|       |     |     | •   | Extra heavy-duty cast iron soil pipe, 2"-5" |
| •     | •   | •   | •   | Service weight cast iron soil pipe, 1½"-6"  |
| •     | •   | •   | •   | No hub cast iron soil pipe, 1½"-6"          |

• Standard chain. \*Chain with one chain extension.

### Ordering Information

| Model No. | Catalog No. | Description               | Capacity |        | Weight |      | Std. Pack | Replmt. Chain Cat # |
|-----------|-------------|---------------------------|----------|--------|--------|------|-----------|---------------------|
|           |             |                           | in.      | mm     | lb.    | kg   |           |                     |
| 68650     | 206         | Soil Pipe Cutter No Hub   | 1½-6     | 50-150 | 18     | 8.2  | 1         | 33670               |
| 69982     | 226         | In-Place Soil Pipe Cutter | 1½-6     | 50-150 | 18     | 8.2  | 1         | 33670               |
| 32900     | 246         | Soil Pipe Cutter          | 1½-6     | 50-150 | 25     | 11.3 | 1         | 34575               |
| 74207     | 276         | Soil Pipe Cutter          | 1½-6     | 50-150 | 23¾    | 11.7 | 1         | 33670               |
| 32905     | 228         | Soil Pipe Assembly Tool   | 1½-8     | 50-200 | 22¾    | 10.3 | 1         | —                   |
| 33665     | 206/226/276 | Chain Extension Assembly* | —        | —      | 1      | 3.5  | 1         | —                   |
| 34570     | 246         | Chain Extension Assembly* | —        | —      | 1      | 3.5  | 1         | —                   |

\* Do not use more than one chain extension.



### No. 228 Soil Pipe Assembly Tool

- Handles all 1½" through 8" gasketed soil pipe without extra, loose attachments.
- Easy assembly of Y, tee and elbow fittings, as well as straight lengths from any angle.
- Slim, compact design lets one man assemble even large sizes quickly and easily.
- Removal of handle facilitates vertical and overhead pipe assembly.

### No. 902 Torque Wrench

- Preset to eliminate guesswork in No Hub soil pipe installations.
- Assures proper coupling tightness for strong, leak-free joints.
- The 5/16" drive tightens with a fast ratchet action until the wrench clicks for accurate 60 inch-pounds torque.

### No. 904 Torque Wrench

- The 3/8" drive tightens with a fast ratchet action until the wrench clicks for accurate 80 inch-pounds torque.



| Catalog No. | Model No. | Description                                            | Torque  |     | Weight |     | Std. Pack |
|-------------|-----------|--------------------------------------------------------|---------|-----|--------|-----|-----------|
|             |           |                                                        | in. lb. | NM  | lb.    | kg  |           |
| 31410       | 902       | Torque Wrench for No Hub Cast-Iron Soil Pipe Couplings | 60      | 6.8 | ½      | 0.2 | 1         |
| 14988       | 904       | Torque Wrench for No Hub Cast-Iron Soil Pipe Couplings | 80      | 9.0 | ½      | 0.2 | 1         |